



Replacement of intermodular sealing rubber

Applies to intermodular seal:

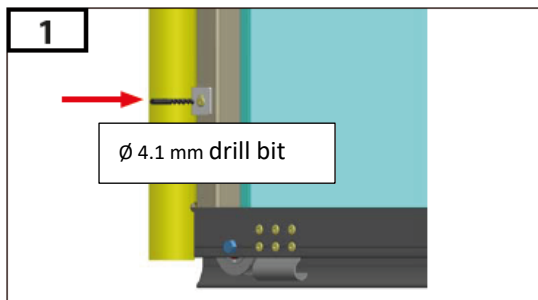
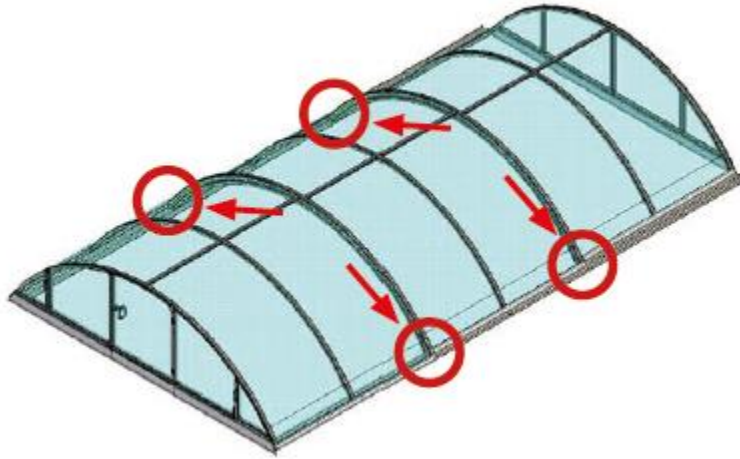
1TS03-01-014 - Sealing rubber 50 mm – black

1TS03-01-015 - Sealing rubber 50 mm - 752048 – grey

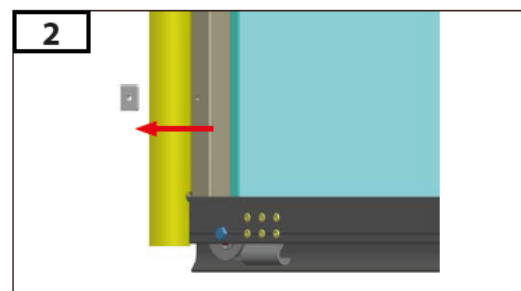
1TS03-01-016 - Sealing rubber 70 mm - 350458 – black

1TS03-01-017 - Sealing rubber 70 mm - 752051 – grey

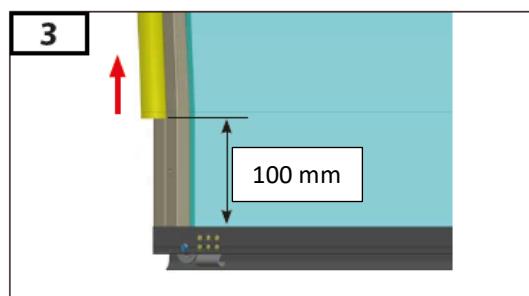
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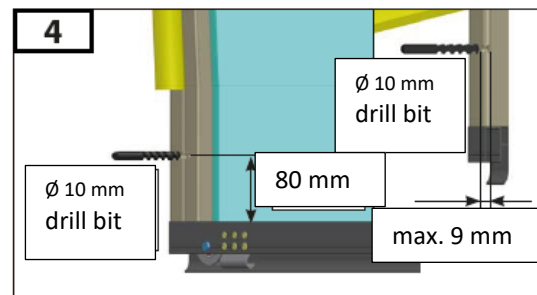
1
Drill off the rivet
Ø 4.1 mm drill bit



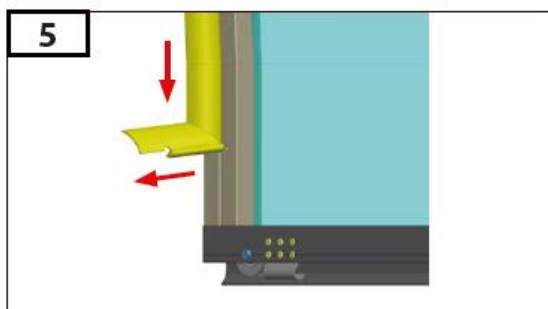
2
Remove the sealing rubber clamp



3
Re-insert the rubber approx. 100 mm into the bend

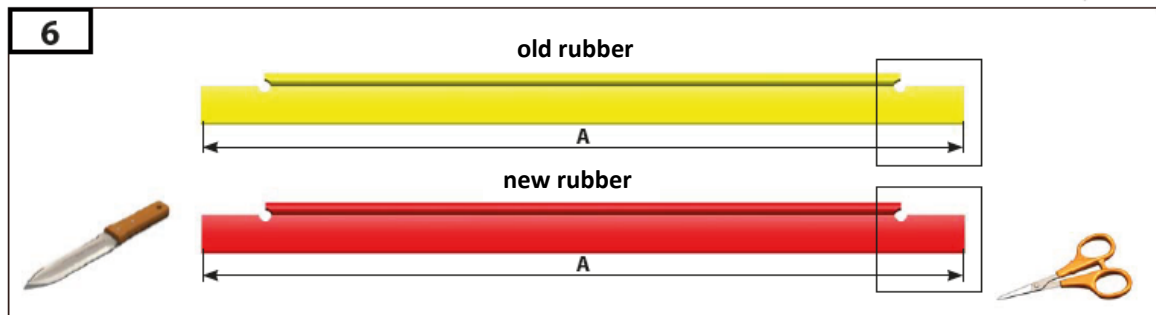


4
Drill the profile above the plane to pull out the rubber
Ø 10 mm drill bit

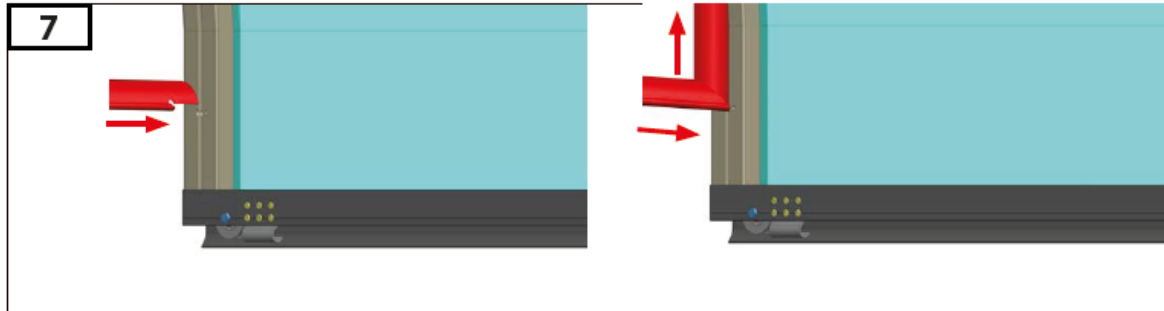


5
Pull out the rubber using the Ø 10 mm hole

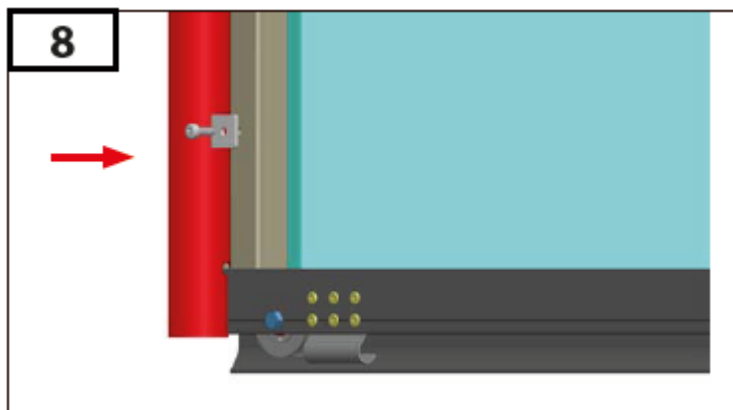
Replacement of intermodular sealing rubber



Measure the length of the new rubber using the old rubber and cut out the edges



Insert the new rubber using the $\varnothing 10$ mm hole



Screw on the sealing rubber clamp

C4.8x19 DIN 7981 TX screw ([1SP11-01-005](#)),
rubber seal clamp ([1SZ12-06-002](#))